

What is Claimed is:

1. A crawler frame for a construction machine having a center frame and right and left track frames disposed on the right and left sides of the center frame so as to extend in a back and forth direction,

wherein the center frame comprises a central frame section and legs for connecting the central frame section to the track frames, and the legs are formed from cast steel.

2. The crawler frame for a construction machine according to claim 1,

wherein the legs of the center frame have a tubular shape and the top faces of the legs are convex in cross-section.

3. The crawler frame for a construction machine according to claim 1,

wherein the legs of the center frame are in the shape of a cylindrical pipe having a circular cross-section.

4. The crawler frame for a construction machine according to any one of claims 1 to 3,

wherein a joint flange section joined to the central frame section is provided at the inner end of each leg and a joint flange section joined to a said track frame is provided at the outer end of the leg.

5. The crawler frame for a construction machine according to claim 4,

wherein the joint surfaces of the joint flange section at the inner end of the leg and the central frame section and/or the joint

surfaces of the joint flange section at the outer end of the leg and the track frame are flat faces.

6. The crawler frame for a construction machine according to claim 4,

wherein the legs are respectively gently widened from the inner end to the outer end.